



JESKA TECHNICAL SERVICE, INC.

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The following is an average for our Annual Preventative Maintenance Program to cover your machining centers.

The program consists of a complete go through and takes approximately 8 hours on an average vertical machining center. We would appreciate it if the machine is cleaned before the start of a PM, as cleaning of the machine is not included in the time estimate, if you are unable to clean your machine before hand, we will be happy to do it for you at the same rate. Additionally, we offer machine calibration and alignment checks. This may include Laser Shoots and Ball Bearing for the X, Y, & Z axis. Time will vary widely depending on size of machine.

Once Jeska Technical Service has been notified during normal business hours that a customer has a problem on their machine, one of our service technicians will contact the customer by phone within one hour to determine what course of action is needed. Many Times a problem can be resolved by phone.

If an in-person service call is required, Jeska Technical Service will have a trained service technician at the customer's plant during normal business hours, within 24 hours after the problem has been diagnosed.

Since 1988 we have been providing service in the machine tool industry. Over 30 years experience. We currently have 4 technicians on staff

In the event we find any additional problems with the machine not covered in the PM we will generate a list of cost for parts and repairs before we proceed, to be preformed at your convenience.

Although this maintenance program does not guarantee that your machine will run without any service problems we have found that customers who perform daily and weekly maintenance and have a service technician complete preventative maintenance, as a result, have less unscheduled down time.

It is important that the operators or someone designated check the way lube level and pressure on a daily basis and keep track of unusual changes. Also removing the chips from behind the saddle and under the way covers will help prevent problems.

Enclosed is a checklist of items that we will be checking and/or adjusting during our PM.

Sincerely,

Wayne Jeska

President

Jeska Technical Service, Inc.